

009879



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1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

646.3001

Job Sheet 188303



Part No: 646.3001

Job Qty: 4 pcs

Part Name: Lower Cable Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/8/19

Job Tracking No:

Due Date: 1/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Ship Via:

## Bill of Materials

## Job Routing

| Op<br>No | Operation              | Qty   | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |           | Sign-off |
|----------|------------------------|-------|------------|-------------|--------------|------------|-----------------------|-----------|----------|
|          |                        |       |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead Time |          |
| 110      | Packaging 1 - Pick Kit | 4 pcs | 1/18/19    | 0.00        | 0.00         |            | Packaging 1 - 1       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 2       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 3       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 4       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 5       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 6       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 7       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 8       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 9       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 10      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 11      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 12      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 13      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 14      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 15      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 16      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 17      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 18      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 19      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 20      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 21      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 22      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 23      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 24      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 25      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 26      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 27      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 28      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 29      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 30      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 31      |           |          |



Container No: S182509



Part: 646.3001

Job No: 188303

Serial No/Batch: S182509

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 05/21/19

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|     |                             |       |         |           |                        |  |
|-----|-----------------------------|-------|---------|-----------|------------------------|--|
| 120 | Small Fab - 2 - B4B         | 4 pcs | 1/18/19 | 0.00 4.40 | Packaging 1 - 32       |  |
|     |                             |       |         |           | Packaging 1 - 33       |  |
|     |                             |       |         |           | Packaging 1 - 34       |  |
|     |                             |       |         |           | Packaging 1 - 35       |  |
|     |                             |       |         |           | Packaging 1 - 36       |  |
|     |                             |       |         |           | Small Fab - 1 - B4B    |  |
|     |                             |       |         |           | Small Fab - 2 - B4B    |  |
|     |                             |       |         |           | Small Fab - 3 - B4B    |  |
|     |                             |       |         |           | Small Fab - 4 - B4B    |  |
|     |                             |       |         |           | Small Fab - 5 - B4B    |  |
| 130 | QC 5                        | 4 pcs | 1/18/19 | 0.00 0.00 | Small Fab - 6 - B4B    |  |
|     |                             |       |         |           | Small Fab - 7 - B4B    |  |
|     |                             |       |         |           | QC 5 - 10              |  |
|     |                             |       |         |           | QC 5 - 12              |  |
|     |                             |       |         |           | QC 5 - 17              |  |
|     |                             |       |         |           | QC 5 - 18              |  |
|     |                             |       |         |           | QC 5 - 19              |  |
|     |                             |       |         |           | QC 5 - 22              |  |
|     |                             |       |         |           | QC 5 - 24              |  |
|     |                             |       |         |           | QC 5 - 3               |  |
| 140 | Packaging 3-1 - Stock - B4B | 4 pcs | 1/18/19 | 0.00 0.00 | QC 5 - 38              |  |
|     |                             |       |         |           | QC 5 - 42              |  |
|     |                             |       |         |           | QC 5 - 43              |  |
|     |                             |       |         |           | QC 5 - 49              |  |
|     |                             |       |         |           | QC 5 - 51              |  |
|     |                             |       |         |           | QC 5 - 58              |  |
|     |                             |       |         |           | QC 5 - 68              |  |
|     |                             |       |         |           | QC 5 - 9               |  |
|     |                             |       |         |           | QC 5 - 50              |  |
|     |                             |       |         |           | QC 5 - 30              |  |
|     |                             |       |         |           | Packaging 3 - 1 - B4B  |  |
|     |                             |       |         |           | Packaging 3 - 2 - B4B  |  |
|     |                             |       |         |           | Packaging 3 - 3 - B4B  |  |
|     |                             |       |         |           | Packaging 3 - 4 - B4B  |  |
|     |                             |       |         |           | Packaging 3 - 5 - B4B  |  |
|     |                             |       |         |           | Packaging 3 - 6 - B4B  |  |
|     |                             |       |         |           | Packaging 3 - 7 - B4B  |  |
|     |                             |       |         |           | Packaging 3 - 8 - B4B  |  |
|     |                             |       |         |           | Packaging 3 - 9 - B4B  |  |
|     |                             |       |         |           | Packaging 3 - 10 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 11 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 12 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 13 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 14 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 15 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 16 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 17 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 18 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 19 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 20 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 21 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 22 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 23 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 24 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 25 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 26 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 27 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 28 - B4B |  |
|     |                             |       |         |           | Packaging 3 - 29 - B4B |  |
|     |                             |       |         |           |                        |  |

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JUN 05 2019



|                |       |         |           |                        |                |
|----------------|-------|---------|-----------|------------------------|----------------|
|                |       |         |           | Packaging 3 - 30 - B4B |                |
|                |       |         |           | Packaging 3 - 31 - B4B |                |
|                |       |         |           | Packaging 3 - 32 - B4B |                |
|                |       |         |           | Packaging 3 - 33 - B4B |                |
|                |       |         |           | Packaging 3 - 34 - B4B |                |
|                |       |         |           | Packaging 3 - 35 - B4B |                |
|                |       |         |           | Packaging 3 - 36 - B4B |                |
| 150 QC 21 - SA | 4 pcs | 1/18/19 | 0.00 0.00 | QC 21 - SA - 21        | DAG            |
|                |       |         |           | QC 21 - SA - 70        | 21 JUN 05 2019 |

Part Op 110 - Pick Kit

Descriptions: 120 - Small Fab

130 - QC5- Inspect part completeness to step on W/O - Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. A/R RTV LOCTITE 598: \_\_\_\_\_ exp. date: \_\_\_\_\_

140 - Identify as per dwg & Stock Location: \_\_\_\_\_

150 - QC21- Final Inspection - Work Order Release \*\*\*IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV\*\*\*

### Job BOM

| Part / Item   | Component Name     | Quantity       | Operation                  | Container             |
|---------------|--------------------|----------------|----------------------------|-----------------------|
| 646.3010      | LH Half CCK101     | 4 pcs (1 ea)   | 110-Packaging 1 - Pick Kit | 5170975               |
| 646.3011      | RH Half CCK101     | 4 pcs (1 ea)   | 110-Packaging 1 - Pick Kit | 5152043               |
| 646.3012      | Lower Guide CCK013 | 4 Ea (1 ea)    | 110-Packaging 1 - Pick Kit | 5148 R1               |
| 646.3013      | Blade CCK101       | 4 Ea (1 ea)    | 110-Packaging 1 - Pick Kit | 5171603               |
| 646.3014      | Blade CCK101       | 4 Ea (1 ea)    | 110-Packaging 1 - Pick Kit | 2x 5141668-2x 5096819 |
| 646.3015      | Blade CCK102       | 4 Ea (1 ea)    | 110-Packaging 1 - Pick Kit | 5136629               |
| MS21042L08    | Nut ST303          | 76 Ea (19 ea)  | 110-Packaging 1 - Pick Kit | 5157102               |
| MS27039-08-19 | Screw GA015        | 76 Ea (19 ea)  | 110-Packaging 1 - Pick Kit | 9157142               |
| NAS1149FN832P | Washer ST263       | 152 Ea (38 ea) | 110-Packaging 1 - Pick Kit | 5134702               |

### Job Allocations

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | 646.3010       | 4        | 5         | 0         |
|                            | 646.3011       | 4        | 11        | 0         |
|                            | 646.3012       | 4        | 22        | 0         |
|                            | 646.3013       | 4        | 40        | 0         |
|                            | 646.3014       | 4        | 43        | 0         |
|                            | 646.3015       | 4        | 61        | 0         |
|                            | MS21042L08     | 76       | 1,225     | 0         |
|                            | MS27039-08-19  | 76       | 836       | 0         |
|                            | NAS1149FN832P  | 152      | 3,162     | 0         |

### Part Specifications

Specifications could not be found.